



Product Code : VPCL / SC / N 076 - 081

VRINDA SOLCUT

BRAND NAME VRINDA	DILUTION RANGE		TYPICAL DATA CHARACTERISTIC	RESULT
VRINDA Solcut N	Milling, turning, drilling, sawing	01:20	Colour of emulsion	Milky white
	Reaming, tapPIng, screwing	1:10 TO 1:20	PI of 5 % emulsion	8.8
	Centreless surface grinding	01:30	Flash point	Above hundred 100 °C
			Corrosion test	Stain free at 1: 40 dilution.
VRINDA Solcut Super	Milling, turning, drilling, sawing	01:20	Colour of emulsion	Milky white
	Reaming, tapPIng, screwing	1:10 TO 1:20	PI of 5 % emulsion	8.8
	Centreless surface grinding	01:30	Flash point	Above hundred 100 °C
	Corrosion test	Stain free at 1: 40 dilution.	Corrosion test	Stain free at 1: 40 dilution.
VRINDA Solcut HD	Turning, heavy duty milling	1:10 TO 1:15	Colour of emulsion	Opaque milky
	TapPIng, screwing, broaching	1:10 TO 1:15	PI of 5 % emulsion	9
	Grinding	01:30	Flash point	Above 100 °C
		Inorganic acidity	Nil	
		Corrosion test	Stain free at 1: 40 dilution.	
VRINDA Solcut EP	Multitool lathe work	1:15 TO 1:30	Colour of emulsion	Opaque milky
	Gear cutting	1:10 TO 1:25	PI of 5 % emulsion	9.00
	Deep hole drilling	1:15 TO 1:20	Flash point	Above hundred 100 °C
	Broaching	1:10 TO 1:20	Corrosion test	Stain free at 1:50 dilution.
	High speed grinding	1:10 TO 1:40	Inorganic acidity	nil
VRINDA Wheelmate super	Turning, drilling, milling	01:30	Colour of emulsion	Opaque milky
	Centreless surface and high speed grinding	1:60 TO 1:80	PI of 5 % emulsion	9.00
	Hot rolling of aluminum	1:20 TO 1:25	Flash point	Above hundred 100 °C
			Corrosion test	Stain free at 1:50 dilution.
			Corrosion test	Stain free at 1:50 dilution.
VRINDA Syncool SP	Grinding	As such use	Corrosion test	Strain free No. corrosion

Note :- Specific requirements shall be custom-made on request

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	Reaming, tapPIng, screwing	1:10 TO 1:20	PI of 5 % emulsion	8.8
	Centreless surface grinding	01:30	Flash point Corrosion test	Above hundred 100 °C Stain free at 1: 40 dilution.
VRINDA Solcut Super	Milling, turning, drilling, sawging	01:20	Colour of emulsion	Milky white
	Reaming, tapPIng, screwing	1:10 TO 1:20	PI of 5 % emulsion	8.8
	Centreless surface grinding	01:30	Flash point	Above hundred 100 °C
	Corrosion test	Stain free at 1: 40 dilution.	Corrosion test	Stain free at 1: 40 dilution.
VRINDA Solcut HD	Turning, heavy duty milling	1:10 TO 1:15	Colour of emulsion	Opaque milky
	TapPIng, screwing, broaching	1:10 TO 1:15	PI of 5 % emulsion	9
	Grinding	01:30	Flash point	Above 100 °C
		Inorganic acidity Corrosion test	Nil Stain free at 1: 40 dilution.	
VRINDA Solcut EP	Multitool lathe work	1:15 TO 1:30	Colour of emulsion	Opaque milky
	Gear cutting	1:10 TO 1:25	PI of 5 % emulsion	9.00
	Deep hole drilling	1:15 TO 1:20	Flash point	Above hundred 100 °C
	Broaching	1:10 TO 1:20	Corrosion test	Stain free at 1:50 dilution.
	High speed grinding	1:10 TO 1:40	Inorganic acidity	nill
VRINDA Wheelmate super	Turning, drilling, milling	01:30	Colour of emulsion	Opaque milky
	Centreless surface and high speed grinding	1:60 TO 1:80	PI of 5 % emulsion Flash point	9.00 Above hundred 100 °C
	Hot rolling of aluminum	1:20 TO 1:25	Corrosion test	Stain free at 1:50 dilution.
			Corrosion test	Stain free at 1:50 dilution.
VRINDA Syncool SP	Grinding	As such use	Corrosion test	Strain free No. corrosion

Note :- Specific requirements shall be custom-made on request